

Receiving Report

Date: 14-1-3

Batch No: 127860

Supplier: ThyssenKrupp Dart P/O: 22423

Packing Slip:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	Release Note Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
Invoice:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	Waybill Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
Receipt:	Cash <input type="checkbox"/>	Cr <input checked="" type="checkbox"/>	Shipment Complete:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
			QC6 Inspection	<u>SP9107</u>		N/A <input type="checkbox"/>
			Work Order			N/A <input type="checkbox"/>

Discrepancies

Part Number	Description	Quantity Shipped	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) SP Level 12

Production/Admin:

Date 14-1-3

Location

Received/Costing

Initial SP

Purchase Order Receipt Listing

Wednesday, January 08, 2014 7:53:28 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO22423 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Req	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO22423	1	VC-COP001	Thyssenkrupp Materials CA Ltd	M7075T6B0.750X2.5 f 00	1/8/2014	1/3/2014	12.0000	\$13.48	0.0000	0	\$161.71
CAD	No			7075-T6 BAR 0.750" f X 2.500" m127860	12.0000	DES02		\$161.71	0.0000	0	
	2			M7075T6B0.750X4.0 f 00	1/8/2014	1/3/2014	12.0000	\$22.25	0.0000	0	\$267.02
	No			7075-T6 BAR 0.750" f X 4.000" m127860	12.0000	DES02		\$267.02	0.0000	0	

Total Received Quantity: _____
Total Qty to Inspect (PO U/M): _____
Total Reject Quantity: _____
Total Receipt Value: _____
Total Balance Due Quantity: _____

B I L L O F L A D I N G

No: PEC 856431

Ship Date 02Jan14 at 11:01 From PFW

Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0-0 Manifest

Vhicle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

AH

① Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

② Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-636341- 1 Your PO # 22423

ALUMINUM PLATE 7075-T651

.750" THICK X 2.5000" X 144.0000"

BOTH ORDER SAME TIME PACKAGE QUOTE

Heat Number	Tag No
658349A6	248088

Quantity	PCS	Wt LBS
2.50 SFT	1	30

2) Our Order PEC-636341- 2 Your PO # 22423

ALUMINUM PLATE 7075-T651

.750" THICK X 4.0000" X 144.0000"

Heat Number	Tag No
658349A6	582551

Quantity	PCS	Wt LBS
4.00 SFT	1	48

TOTAL:	Tags	PCS	LBS
	2	2	78

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 2 BDLS GW. 105 LBS

***** CLOSED FOR THE HOLIDAYS *****

ON DEC. 25TH & 26TH, 31ST & JAN. 1ST.

WE ARE OPENED FOR BUSINESS ON DEC. 24, 27 & 30.

8/14-13

Page: 1Continued

1 planche R-503 ✓
 1 planche R-504 ✓

ACIER INOX
STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TICKET # 1017007001 TO 001 TPS/GST TVU/HST # 10022024 RT0001

B I L L O F L A D I N G

No: PEC 856431

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 02Jan14 at 11:01 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

HAVE A HAPPY HOLIDAY SEASON!

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****
 ****WE STOCK STAINLESS STEEL****
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *
 ****PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TICKET # 11007001 TO 001 TRICKET # 11002001 BT0001



Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:	
5400192780-30			ALFLR00430-48.5 +.074/.0		Sawed Plate	
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	
1158855	3	09/27/2013	7075	BARE	T651	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:	
7038 LB	12 PCS EST.	2044196	0.7800 IN	48.500 IN	144.500 IN	
SHIP TO:		SOLD TO:				
COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US		COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1716701: LOT 658349A6: 8 pieces

MHU 1716704: LOT 658349A6: 4 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12 ASTM B 209/Rev10

Test Code: 1512

Test Results:

5100107

LOT: 658349A6 CAST: 559 DROP: 04 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	80.6 : 82.7 (556 : 570)	71.7 : 73.4 (494 : 506)	13.3 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.22	1.4	0.03	2.5	0.20	5.7	0.03	0.01	0.01	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder



A handwritten signature in cursive ink that reads "Best in Class".

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

A handwritten signature in black ink that reads "James Hemenway". A curved line extends from the end of the signature towards the bottom right of the page.



Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
5400192780-30			ALFLR00430-48.5 +.074/.0		Sawed Plate			
KAISER ORDER NUMBER:		LINE ITEM:	SHIP DATE:		ALLOY:	CLAD:		
1158855		3	09/27/2013		7075	BARE		
WEIGHT SHIPPED:		QUANTITY:	B/L NUMBER:		GAUGE:	WIDTH:		
7038 LB		12 PCS EST.	2044196		0.7800 IN	48.500 IN		
SHIP TO:		SOLD TO:						
COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US		COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US						

MHU 1716701: LOT 658349A6: 8 pieces

MHU 1716704: LOT 658349A6: 4 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12 ASTM B 209/Rev10

Test Code: 1512

LOT: 658349A6 CAST: 559 DROP: 04 INGOT: 4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper Dir/#Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation %
T651 LT / 02 (Min:Max) 80.6 : 82.7 71.7 : 73.4 13.3 : 13.5
(556 : 570) (494 : 506)

5/16/07

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.22	1.4	0.03	2.5	0.20	5.7	0.03	0.01	0.01	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4310938

Kaiser Order Number: 1158855

Line Item: 3



A handwritten-style logo that reads "Best in Class" in a cursive, flowing script.

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

A handwritten signature of James Hemenway.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22423**

Purchase Order Date 12/18/2013

PO Print Date 12/18/2013

Page Number 1 of 1

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

REVISSED \$

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B0.750X2.500	7075-T6 BAR 0.750" X 2.500"	1/8/2014		12.00	\$14.33	\$172.00
			Yes		f		
			1/8/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

						Line Total:	\$172.00
2	M7075T6B0.750X4.000	7075-T6 BAR 0.750" X 4.000"	1/8/2014		12.00	\$23.67	\$284.00
			Yes		f		
			1/8/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

PO Instructions: NO: PEC ST-636071

SP14-1-3

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr: 2 **Change Date:** 12/18/2013